

# Barilla

The Italian Food Company. Since 1877.



UNIVERSITÀ DELLA CALABRIA

DIPARTIMENTO DI  
INGEGNERIA INFORMATICA,  
MODELLISTICA, ELETTRONICA  
E SISTEMISTICA

DIMES

COMSOL  
MULTIPHYSICS®



## MODELING AND SIMULATING THE PASTA DRYING PROCESS VIA COMSOL MULTIPHYSICS

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COMSOL Conference, Firenze, October 2024



# Research Team

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Chemical Engineer



Francesco  
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Chemical Engineer

# 1. Problem Outline

**HEAT** transfer  
AIR >>> FOOD

**MOISTURE** transfer  
FOOD >>> AIR

## 4. Simulation software

- COMSOL Multiphysics 6.2

## 3. Numeric-Engineering approach

- Finite Element Method

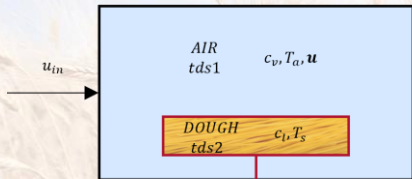
## 2. Problem to be solved

- System of unsteady, non-linear PDEs

## 1. Physical-Mathematical model

- Heat Transfer Balance
- Mass Transfer Balance
- Momentum Transfer Balance

## 2. Model Structure





$$c_{v,int} = \frac{P_s(T_{s,int}) \cdot a_w(X_{int}, T_{s,int})}{R \cdot T_{a,int}}$$

$$y_v \cdot p = P_s \cdot a_w$$

- **2 species**, each for each domain ( $c_v, c_l$ )
- **2 -Transport of Diluted Species-** modules, each for each domain (**AIR, DOUGH**)
- Obtaining **vapour concentration** at the interface by applying **thermodynamic equilibrium condition**

- **“Transport phenomena in pasta drying: a dough-air double domain advanced modeling”**,  
G. Adduci, F. Petrosino, E. Manoli, E. Cardaropoli, G. Coppola, S. Curcio, Journal of Food Engineering 2024,  
<https://doi.org/10.1016/j.jfoodeng.2024.112052>

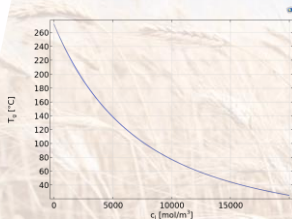
## 3. Heat / Mass Transfer

	Heat	Mass
<b>Solid Domain</b> 	$\rho_d C_{pd} \frac{\partial T_s}{\partial t} = \nabla \cdot (k_d \nabla T_s)$ <ul style="list-style-type: none"> <li>By <b>conduction</b> exclusively</li> <li><b>Fourier's Law</b></li> <li><b>Evaporation</b> only occurs at <b>food surface</b></li> </ul>	$\frac{\partial c_l}{\partial t} = \nabla \cdot (D_d \nabla c_l)$ <ul style="list-style-type: none"> <li>By <b>diffusion</b> exclusively</li> <li><b>Fick's Law</b></li> <li><b>Liquid</b> species only</li> <li><b>Evaporation</b> only occurs at <b>food surface</b></li> </ul>
<b>Fluid Domain</b> 	$\frac{\rho_a C_{pa} \partial T_a}{\partial t} - \nabla \cdot (k_a \nabla T_a) + \rho_a C_{pa} \mathbf{u} \nabla T_a = 0$ <ul style="list-style-type: none"> <li>By both <b>convection and conduction</b></li> </ul>	$\frac{\partial c_v}{\partial t} + \nabla \cdot (-D_a \nabla c_v) + \mathbf{u} \nabla c_v = 0$ <ul style="list-style-type: none"> <li>By both <b>convection and diffusion</b></li> <li><b>Vapour</b> species only</li> </ul>

- “Transport phenomena in pasta drying: a dough-air double domain advanced modeling”,  
G. Adduci, F. Petrosino, E. Manoli, E. Cardaropoli, G. Coppola, S. Curcio, Journal of Food Engineering 2024,  
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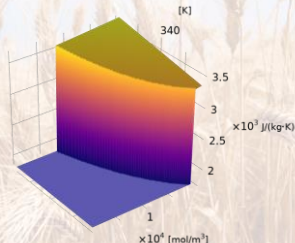
## 4. Glass Transition Phenomena

$T_g$  from Kwei's Model



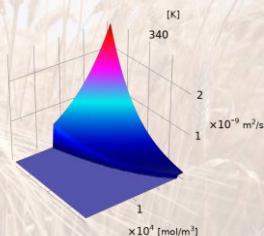
- $T_g = f(c_1)$
- **Rubbery** state above, **glassy** state below
- $T_g$  **increases** as  $c_1$  **decreases**

Adjusted  $C_{pd} = f(c_1, T)$



- $3400 < C_{pd}|_{T_{g,RUB}} < 3500 \left[ \frac{J}{kg \cdot K} \right]$
- $C_{pd}|_{T_{g,GLA}} = 1841 \frac{J}{kg \cdot K}$
- $MaxVar \cong -49 \%$

Adjusted  $D_d = f(c_1, T)$



- $0.1 \cdot 10^{-9} < D_d|_{T_{g,RUB}} < 2.5 \cdot 10^{-9} \left[ \frac{m^2}{s} \right]$
- $D_d|_{T_{g,GLA}} = 1.55 \cdot 10^{-12} \frac{m^2}{s}$
- $MaxVar \cong -99 \%$

## 5. Structural Analysis

$$\sigma = \sigma_{el} + \sigma_{inel}$$

### Elastic Stress ( $\sigma_{el}$ )

- *Linear Elasticity*
- *Isotropic Material*

$$\sigma_{el} = \sigma_{el,dev} + \sigma_{el,vol} = \|\mathbf{C}\| : \epsilon_{el}$$

### Inelastic Stress ( $\sigma_{inel}$ )

- *Linear Viscoelasticity*
- *Generalized Maxwell Model*

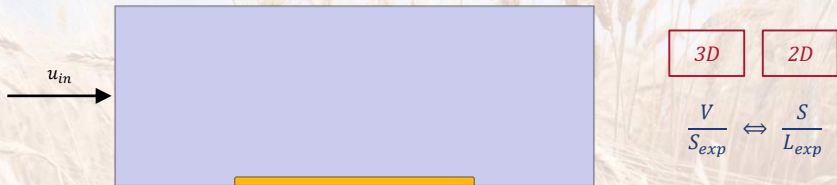
$$\sigma_{inel} = \underset{0}{\cancel{\sigma_0}} + \underset{0}{\cancel{\sigma_{ext}}} + \sigma_{ve} = \sigma_{ve,dev}$$

### Hygroscopic Swelling ( $\epsilon_{hs}$ )

$$\epsilon_{hs} = \beta \cdot M_l \cdot (c_l - c_{l,ref})$$

$$\{d\epsilon\} = \{d\epsilon_{el}\} + \{d\epsilon_{ve}\} + \{d\epsilon_{hs}\}$$

## 6. System Geometry



- Basic geometry equivalent to a “Tortiglione” pasta
- Better understanding of **transport phenomena** propagating close to **the interface**
- **Facilitated structural analysis**



## 7. Results (I)

Time=0 min Humidity on a Dry Basis [%]  
%



Time=0 min Temperature [°C]  
degC

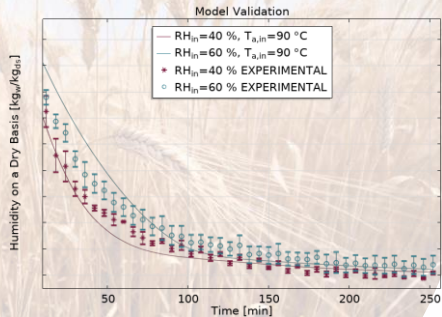
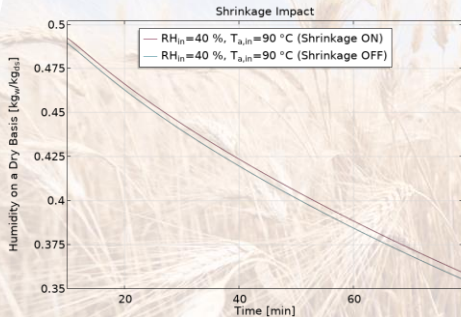


Time=0 min von Mises Stress [MPa]  
MPa



- Number of Elements 12063
- Mesh Vertices 6599
- Mesh Area 9600 mm<sup>2</sup>
- Average Element Quality 0.8663

## 8. Results (II) and Model Validation



## Conclusions

- **Transport phenomena** within a drying chamber were first **modelled** and then **simulated** via COMSOL Multiphysics.
- COMSOL implementation of **2 tds interfaces**, each for each domain.
- The proposed model totally **disregards** the use of the **transport coefficients** of mass and heat at the interface between the samples to be dried and the drying air.
- **Glass transition phenomena** were taken into account.
- A **structural analysis** was conducted.
- Simulations **reflect** the physics governing the process by **closely mirroring** the **validated tests**.

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COMSOL

